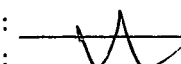
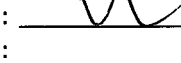


Date: Monday, 20/11/2006 2:27:50 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 29551
 Estimate Number : 10804
 P.O. Number : *NIA*
 This Issue : 20/11/2006 S.O. No. : *NIA*
 Prsht Rev. : NC
 First Issue : *NIA* Type : R&D GENERAL
 Previous Run : 00015
 Written By : 
 Checked & Approved By : 
 Comment :

Drawing Name : D205-633-017
 Part Number : D205633017
 Drawing Number : REPACKAGE
 Project Number : *NIA*
 Drawing Revision : *NIA*
 Material : *NIA*
 Due Date : 27/11/2006

Qty: 1 Um: Each

Additional Product

Job Number:



DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D205-633-017	CHG	CHG001
DESC.	Heli-Access-Step	STC	SH96-57
LOT	B25386	STC	SR00592/3NY
MODEL	Ball 205/212/214/412	STC	SR00594/4NY
MADE IN CANADA			

Seq. #: Machine Or Operation: Description:

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REPACKAGE D205-633-017 B25386
 (WAS TRIED ON AIRCRAFT)

2.0 D205633017 Heli-Access-Step (205)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Heli-Access-Step (205)
 ORIGINAL B/N 25386 *CH2001*
 PULLED FOR ENGINEERING PURPOSES

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT

NOV 14/21 (1)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 PICK FOLLOWING PARTS MISSING FROM KIT:

NOV 14/21 (1)

5.0 D2021101 Eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Pick: Packing Kit
 Qty Part Number Description Batch
 ✓ 1 D2021-101 Eyebolt *23483*

Date: Monday, 20/11/2006 2:27:50 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-633-017

Job Number: 29551

Part Number: D205633017

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D2022101	Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 2 D2022-101 Spacer B25815

7.0	D2022103	Spacer
-----	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 2 D2022-103 Spacer B25967

8.0	AN45A	Bolt
-----	-------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 2 AN4-5A Bolt M160857

9.0	AN46A	Bolt
-----	-------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 2 AN4-6A Bolt M191418 1X M152602 1X

10.0	AN47A	Bolt
------	-------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 2 AN4-7A Bolt M100327

Date: Monday, 20/11/2006 2:27:50 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-633-017

Job Number: 29551

Part Number: D205633017

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

AN414A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 1 AN4-14A Bolt M100188

12.0

AN56A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 1 AN5-6A Bolt M18576

13.0

AN514A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 1 AN5-14A Bolt M101291

14.0

AN960JD416

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 1 AN960JD416 Washer M102339

15.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 4 AN960JD516 Washer M100564

Date: Monday, 20/11/2006 2:27:50 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-633-017

Job Number: 29551

Part Number: D205633017

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 8 MS21042L4 Nut (or -4) M19185

17.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

✓ 2 MS21042L5 Nut (or -5) M122171

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-633-017

****USING NEW B/N

NEW PAPERWORK AND LABELS REQ'D***

Location: B

PPP Rev: B

20.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Job Completion














U 06-11-23

Date: Wednesday, 1/4/2006 2:34:54 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 205 STEP (STANDARD LOW GEAR)
Job Number : 25386	
Estimate Number : 11666	
P.O. Number : N/A	Part Number : D205633017
This Issue : 1/4/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LARGE FAB ASSY	Drawing Revision : N/A
Previous Run : N/A	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 1/20/2006 Qty: 8 Um: Each
Checked & Approved By : <u>SEE ABOVE USER & DATE</u>	
Comment : Est Rev:A 04.05.10 New Issue KJ/JLM	

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		
Comment: DOCUMENT CONTROL		
Photocopy bluefile and create labels per PPP D205-633-017CHG001		DA 06/02/13
2.0	25386A	STEP WELDMENT
		
Comment: Sub-Component Pick:		
	Qty Part Number	Description Batch
	1 D2563	Weldment Assembly B.25386A
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
Pick Packing Kit		
4.0	D2021101	Eyebolt
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)		REFERENCE ONLY
Pick: Packing Kit		
	Qty Part Number	Description Batch
	1 D2021-101	Eyebolt B.23483 ✓
5.0	D2022101	Spacer
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick: Packing Kit		
	Qty Part Number	Description Batch
	2 D2022-101	Spacer B.23394 ✓

Date: Wednesday, 1/4/2006 2:34:55 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 STEP (STANDARD LOW GEAR)

Job Number: 25386

Part Number: D205633017

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D2022103	Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2022-103 Spacer B24271 ✓

No

7.0	D2562007	Strut
-----	----------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2562-007 Strut B21613 ✓

No

8.0	D2565401	Strut
-----	----------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-401 Strut 6x B21614 / 2x B25390 ✓

No

9.0	D2565403	Strut
-----	----------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-403 Strut 6x B21615 / 2x B25391 ✓

No

REFERENCE ONLY

10.0	D2565405	Strut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-405 Strut 6x B21616 / 2x B25388 ✓

No

11.0	D2565407	Strut
------	----------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-407 Strut 6x B21617 / 2x B25392 ✓

No

Date: Wednesday, 1/4/2006 2:34:55 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 STEP (STANDARD LOW GEAR)

Job Number: 25386

Part Number: D205633017

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D2565409

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-409

Strut

6 x B 21618 / 2 x B 25393 ✓

No

13.0

D2565411

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-411

Strut

6 x B 21619 / 2 x B 25394 ✓

No

14.0

AN45A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN4-5A

Bolt

m100089 ✓

P

15.0

AN46A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN4-6A

Bolt

m18279 x14 / 2 x m19278 ✓

P

16.0

AN47A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN4-7A

Bolt

m17697 ✓

REFERENCE ONLY

P

17.0

AN414A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 AN4-14A

Bolt

m15072 ✓

P

Date: Wednesday, 1/4/2006 2:34:55 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 STEP (STANDARD LOW GEAR)

Job Number: 25386

Part Number: D205633017

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN56A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 AN5-6A

Bolt

1X m13441/m18576 x7

P

19.0

AN514A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 AN5-14A

Bolt

m17566

P

20.0

AN960JD416

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

~~1~~ AN960JD416

Washer

m19085

P

21.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960JD516

Washer

m18100

REFERENCE ONLY

P

22.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 MS21042L4

Nut (or -4)

m17997 ✓

P

993

Date: Wednesday, 1/4/2006 2:34:56 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 STEP (STANDARD LOW GEAR)

Job Number: 25386

Part Number: D205633017

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 MS21042L5 Nut (or -5)

m19073 ✓

C206102114 (8)

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

06/2/22 (8)

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-633-017

Location:

PPP Rev: B

DOCUMENT CONTROL

06/2/22 (8)

26.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

06/02/23 (8)

Job Completion



06.02.23

REFERENCE ONLY